

Work Order ID 85497

Friday, June 08, 2012 12:40:59 PM

85497

Al, Ke

Page 1

Item ID: D350-740-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Dual Disabling

Stop *NS2*

Start Date: 6/8/2012 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/8/2012 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: *mr*

Date: 12-06-08

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
N/A	Rev N/A

100		0.00
-----	--	------

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-740-011 CHG002

8/16/08

MLC 12/06/08

110	Pick Kit	0.00
-----	----------	------

110

Packaging

Memo

0.00

Packaging

12/6/08

120	QC4- 100% Inspect kits for completeness	0.00
-----	---	------

120

QC

Memo

0.00

Quality Control

Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly.

8/16/08

(X)

Work Order ID 85497

85497

Page 2

Friday, June 08, 2012 12:40:59 PM

Item ID: D350-740-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Dual Disabling

Stop ***NS2***

Start Date: 6/8/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/8/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

PACKAGING RESOURCE #1 Identify and pack for shipping as

per PPP D350-740-011 Location: _____ PPP

Rev: _____ Record Key Numbers For The Following: D3371-

041 D3372-041 C420A

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

(Handwritten initials)

ML 12/06/08

mk

12-06-08

Picklist Print

Friday, June 08, 2012 12:40:59 PM

Page 1

Work Order ID: 85497

Parent Item: D350-740-011

Parent Item Name: Dual Disabling

Start Date: 6/8/2012

Required Date: 6/8/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E Re-Format 06-01-13 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3371-041

Pedal Lock Assembly

Manufactured No

120 Each 1.0000

1

5

C420A

Location

Loc Qty

Loc Code

st493

1

80216

1

D3372-041

Collective Lock Assembly

Manufactured No

110 Each 2.0000

1

1

12/6/25

C420A

Location

Loc Qty

Loc Code

ST692

2

75199

2

1